



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D412-742-055
Job Sheet 188010



009660

Part No: D412-742-055

Job Qty: 2 pcs

Part Name: Thru-Bolt Full-Length Standard Wearplates, Bell Medium - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/18

Job Tracking No:

Due Date: 2/20/19

Created By: Jesse White

Type: Stock

Description:

Note: IIN-D412-742-2 REV.a IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.16 AS PER CHG002 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	2/20/19	2/20/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DAS
28
9-88



Dart Aerospace Ltd.
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CANADA
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Container No: S180200



Part: D412-742-055

Job No: 188010

Serial No/Batch: S180200

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR01583SE 18/10/17, TC STC SH05-

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	2 pcs	2/20/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	2 pcs	2/20/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	2/20/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - SA	2 pcs	2/20/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
Part Op 110 - Packaging1-4 (Pick Kit) Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness) 130 - Packaging3-2 (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D412-742-055 Location :FG083						
Plex 1/29/19 4:20 PM Dart.Hadley.Shannon						

135 - DC (Document Control) Photocopy bluefile and create labels per PPP D412-742-055 CHG002
140 - QC21 (QC21- Final Inspection - Work Order Release) NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5489-041	Wearplate Assembly	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5152951
D5489-045	Wearplate Assembly	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5142902
D5489-047	Wearplate Assembly	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5142944
D5489-3	Wearplate	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5142911

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5489-041	2	5	0
	D5489-045	2	15	0
	D5489-047	2	24	0
	D5489-3	2	15	0

Part Specifications

Specifications could not be found.

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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/20/19	2/20/19	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs	2/20/19	2/20/19	0.00	0.00	Packaging1-4		
120	QC	2 pcs	2/20/19	2/20/19	0.00	0.00	QC4		
130	Packaging	2 pcs	2/20/19	2/20/19	0.00	0.00	Packaging3-2		
135	DC	2 pcs	2/20/19	2/20/19	0.00	0.00	DC		
140	QC21-SA	2 Ea	2/20/19	2/20/19	0.00	0.00	QC21		

Part Op **130** - Identify and pack for shipping as per PPP D412-742-055 Location :FG083
Descriptions: **135** - Photocopy bluefile and create labels per PPP D412-742-055 CHG002
140 - NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5489-041	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	
D5489-045	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	
D5489-047	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	
D5489-3	Wearplate	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5489-041	2	2	0
	D5489-045	2	2	0
	D5489-047	2	9	0
	D5489-3	2	8	0

Part Specifications

Specifications could not be found.

Plex 12/31/18 2:08 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					